

### INFRASTRUCTURE, SAFETY, AND ENVIRONMENT

## Infrastructure and Supply Chain Resilience and Risk

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# This Briefing Asks Three Questions Related to Resilience in the Supply Chain

• What is resilience?

• How do we characterize resilience?

• How can resilience be improved?

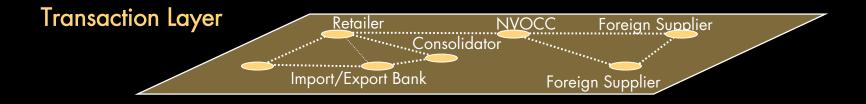
### This Briefing Asks Three Questions Related to Resilience in the Supply Chain

• What is resilience?

How do we characterize resilience?

How can resilience be improved?  Resilience is a property of the supply chain derived from its network characteristics

#### Many Define the Supply Chain As a Network of Contracts and Transactions



NVOCC

Non-vessel Operating Common Carrier

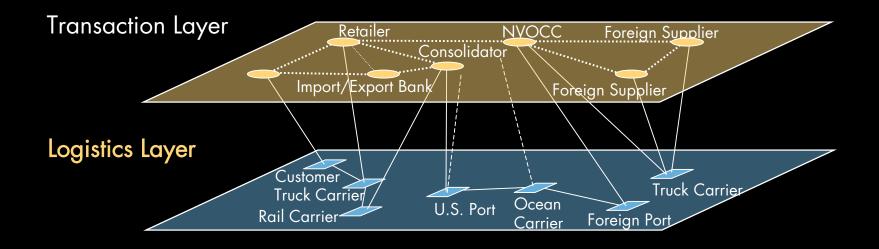
Contractual Relationship

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#### **RAND Proprietary - Do not Cite or Quote**

### But the System Depends on a Logistics Layer to Transport Goods



NVOCC

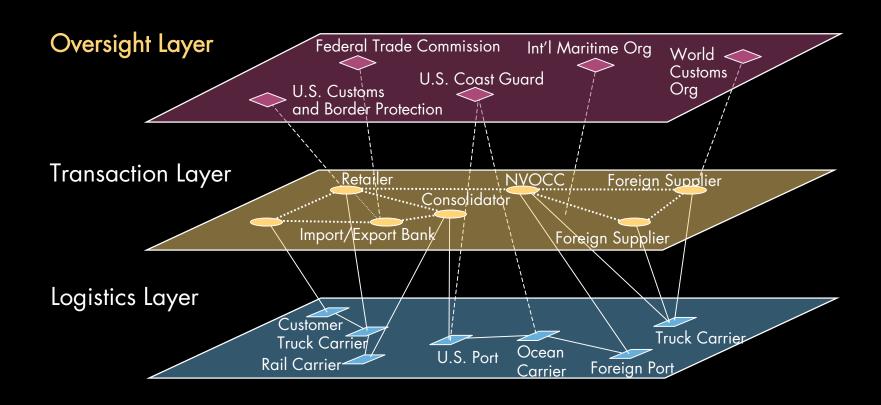
Non-vessel Operating Common Carrier

RAND

Contractual Relationship
Physical Relationship



### An Oversight System Implements Rules of Behavior Within and Across Layers



NVOCC

Non-vessel Operating Common Carrier

Oversight or Regulatory Relationship

Contractual Relationship

Physical Relationship





#### The Layered Supply Chain Has Five General Performance Characteristics

- Supply chain is designed to provide inexpensive transport
  - 1. Efficiency
  - 2. Shipment reliability
- Post-9/11 security requirements typically require increased knowledge of contents and location
  - 3. Shipment transparency
- Layered supply chain exhibits network properties for both public and private users and can be considered a public good
  - 4. Fault tolerance
  - 5. Resilience

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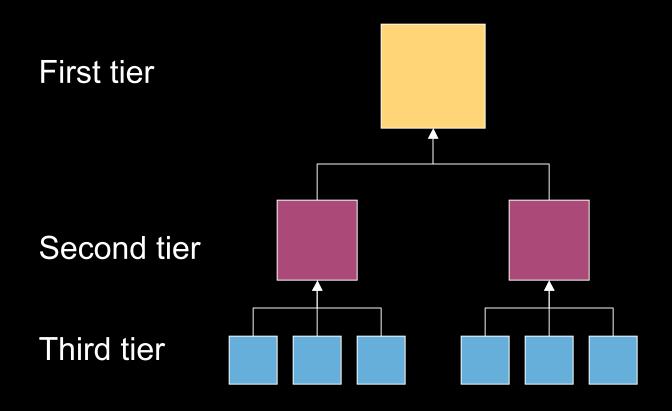
How can resilience be improved?  Resilience is a property of the supply chain derived from its network characteristics

 Through analysis of the supply chain and supporting infrastructure as a network

### Fault Tolerance and Resilience are Emergent Properties of the Supply Chain

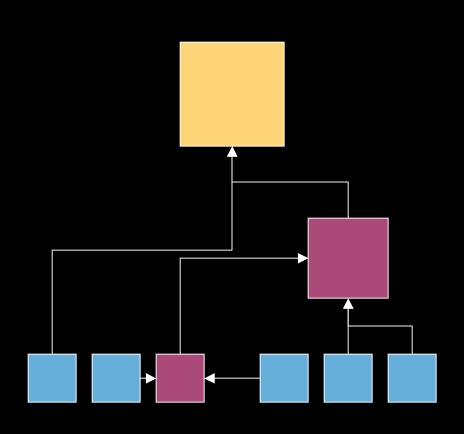
- Emergent properties come from a system as a whole and not an analysis of component parts
- Resilience in the supply chain is a result of the network properties of the Logistics and Transaction Layers
  - Connectedness
  - Redundancy
- The Oversight Layer may help to facilitate resilience
- Tools from social network analysis can help to identify critical nodes and give insight into vulnerabilities

### A Typical Production Supply Chain is Hierarchical



## Supply Chains Can Reorganize Hierarchy - Aisin Seiki Fire In Toyota Supply Chain

- Fire significantly damaged manufacturing capability of key brake component supplier
  - Immediate crisis due to
     1-day inventory on hand
  - Toyota production shutdown
- Shifted production of key component to other suppliers, using resources from Toyota and its network
- Illustrates flexibility and ability to work outside of hierarchy



### Traditional Network Analysis Assumes no Hierarchy of Nodes

- Recent developments formalize the concept of "six degrees of separation" phenomenon
  - A person is a "node"
  - An relationship among two people is an "edge"
  - Most neighbors know each other's neighbors and form "clusters"
  - Some people are "shortcuts" between clusters
  - The number of relationships connecting two arbitrary people is the "characteristic path length"
- Applied to many different networks
  - "Kevin Bacon Graph" of film actors
  - Western States Power Grid

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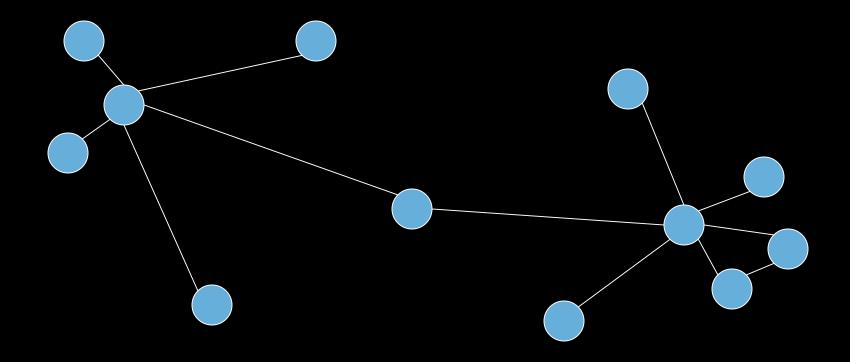
#### Most Networks Grow Continuously

- New nodes are created all of the time
- New nodes tend to attach to well connected nodes
  - Natural phenomenon among people, businesses, etc.
  - Well connected nodes become better connected
  - Networks are typically "Small Worlds"
- Actual networks tend to exhibit special characteristics
  - Best connected nodes are hubs that make investments to support additional growth
  - Network is resilient to random disruptions e.g. isolated storms
  - Network may become disconnected to targeted disruptions at the best connected nodes
- Over time the network becomes "rigid"
  - New nodes and edges reinforce the structure
  - Vulnerability increases

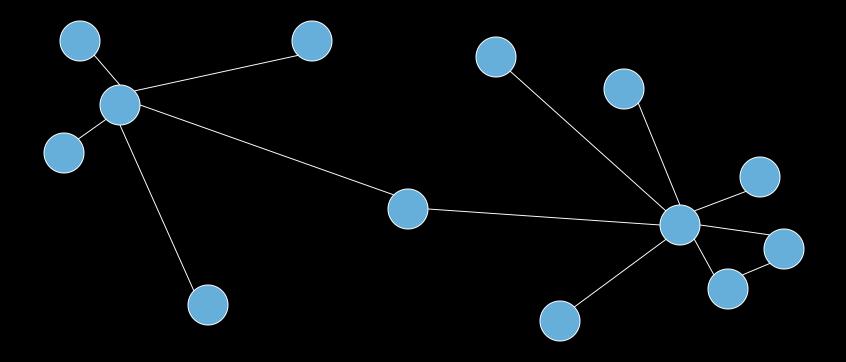
RAND Source: Barabasi and Albert, 1999

#### A Picture is Worth a Thousand Words

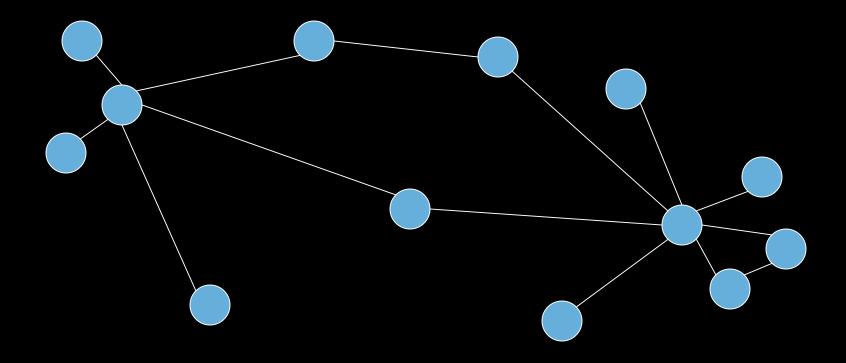
### Start with a Connected Network With Two Clusters



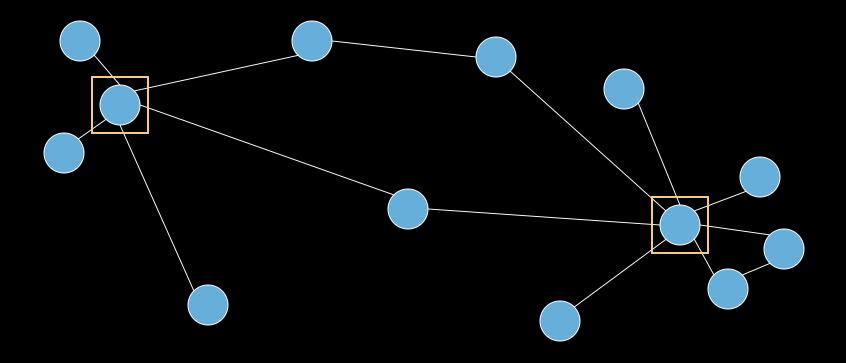
### A New Node Will Tend to Connect to a Well Connected Node



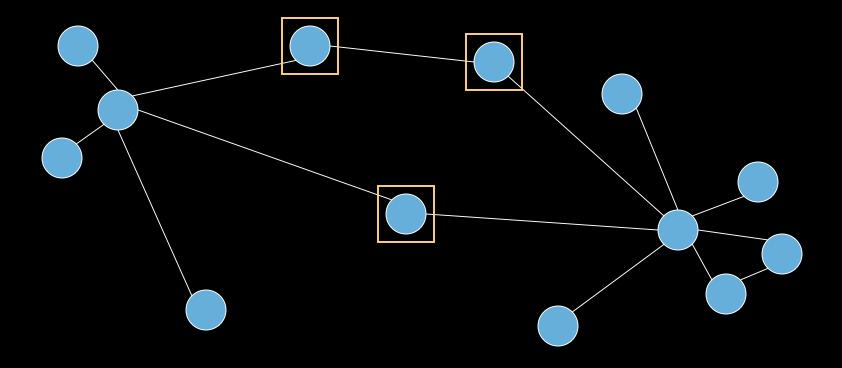
### And May Choose to Connect to a Not-So-Well Connected Node



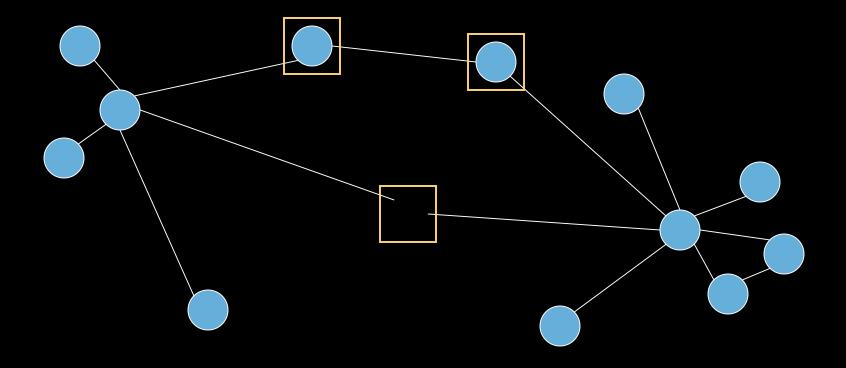
### Well Connected Nodes are Obvious Vulnerabilities



#### Other Critical Nodes May Not Be So Obvious



### Fault Tolerance and Resilience Require Nodes to be Able to Substitute for Each Other



# The Global Containerized Shipping System Has Such Vulnerabilities

- Network characteristics
  - Nodes 242 ports
  - Edges 1783 services between ports
  - Characteristic path length 4.6
- Network has megaports that serve as terminal hubs
  - Dominated by East Asian ports but include LA/LB
  - Most ports are small and have only a few services to regional megaports
- Three critical "bridge" ports keep the system connected
  - Rotterdam
  - Bremerhaven
  - Gioia Tauro
- Ports are poor substitutes for each other

RAND Source: Carmel and Yetiv, 2007

### This Briefing Asks Three Questions Related to Resilience in the Supply Chain

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 How can resilience be improved?

- Resilience is a property of the supply chain derived from its network characteristics
- Through analysis of the supply chain and supporting infrastructure as a network
- Through coordinated private and public sector action

### There are Limits to the Ability of a Single Firm to Improve Fault Tolerance and Resilience

- Firms may engage in contingency planning in the Transaction Layer
  - Backup suppliers
  - Inventory of critical parts
  - Flexible production lines
- Building resilience into the Logistics Layer is difficult
  - Local issues often dominate decisionmaking
  - Attention goes to bottlenecks, not to "bridges"
  - Resilience thought to indicate excess capacity
- Difficult for system to "rewire" after the loss of a key node

#### Five Questions for Your Consideration

- Can firms be motivated to invest in infrastructure that improve the global properties of the transportation system?
- As volumes of trade increase and the transportation system nears capacity is the system more sensitive to small disruptions?
- Are there operational or regulatory impediments to improving the ability of ports and routes to substitute for one another?
- Who bears the responsibility for funding changes to the system that improve resilience?
- What lessons can be learned from small disruptions regarding appropriate planning for large disruptions?

## The RAND Supply Chain Policy Center Addresses Critical Issues in Freight Transport

- Members support independent and objective analysis to improve decisionmaking
- Many topics require attention
  - Addressing "intermodalism" in the context of transportation policy
  - Defining roles for the public and private sectors
  - Managing complex institutional settings
    - Labor unions
    - Rail deregulation
  - Protecting the environment
    - Ports of Los Angeles and Long Beach
- http://www.rand.org/ise/centers/scpc/